



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C20-740**Job Sheet 183584**

DAS
13
9-89



Part No: C20-740

Job Qty: 100 ea

Part Name: Link Spring



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/21/18

Job Tracking No:

Due Date: 10/16/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG C20-740 Rev. A IPP Rev. A 18.09.19 New issue DP Verify DD

Ship Via:

Bill of Materials**Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	100 pcs	10/16/18	10/16/18			VIC002-VC	20	NOV 19 2018
110	Packaging	100 pcs	10/16/18	10/16/18	0.00	0.00	Packaging2		NOV 19 2018
120	QC	100 pcs	10/16/18	10/16/18	0.00	0.00	QC6		38
130	Packaging	100 pcs	10/16/18	10/16/18	0.00	0.00	Packaging3		9-89
140	QC21-FG	100 Ea	10/16/18	10/16/18	0.00	0.00	QC21		NOV 27 2018

Part Op 120 - Dimensional check. Ensure springs are bent as per DWG.
Descriptions:

SEP 21 2018

DAS 64205
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9-89 X100

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C20-740P	Link Spring	100 pcs (1 ea)	100-Purchasing	5128966

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	C20-740P	100	91	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 9/21/18 7:29 AM dart.lavoie.chantal

Container No: S128966



Part: C20-740

Job No: 183584

Serial No/Batch: S128966

Revision: A

Inspector:

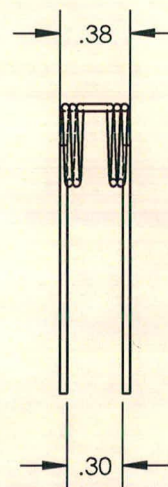
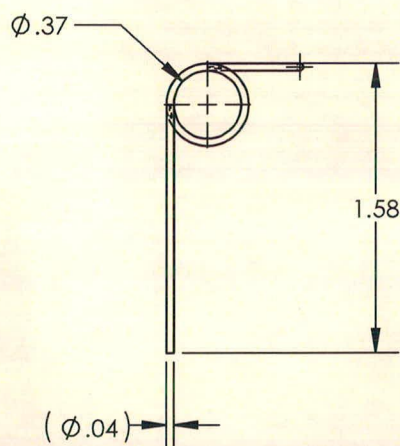
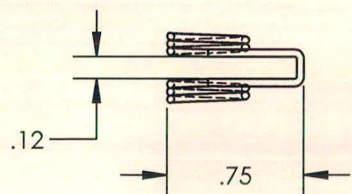
Exp Date:

Instructions:

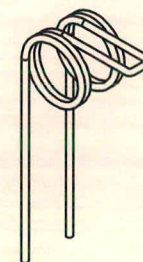
Date: 11/19/16

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
0		AS DRAWN BY CANAM	5/28/2013	CFS
A	14-0120	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE.	8/11/2014	DJN
				RW



sent out quote



SEP 20 2018

NOTE:
BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE LINK SPRING	
DWG NO. C20-740	REV A
MAT'L S.S. 303	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 4/17/2007
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
		B/O	C20-740	1	LINK SPRING	S.S. 303	Ø.04 X 9-7/8 DENDOFF



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041097**

Supplier: DEN002-VC
Dendoff Springs LTD.
12045 Old Yale Road
Surrey
BC
V3V 3X4
Phone: 604 580 3400
Fax: 604 580 3600

PO No: PO041097
PO Date: 9/21/18
Due Date: 10/16/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

E-MAILED
SEP 24 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Fedex P1 Overnight
Pynt Terms: Net 30
Freight Terms: Collect
Special Comments: QUOTE NO. 26159

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	183584	C20-740P	APIC-002	Link Spring FABRICATE AS PER DWG C20-740 REV. A	Firmed	-	10/16/18	100 pcs	0 pcs	100 pcs	\$5.75/pcs	\$575.00

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Line Item Note DOUBLE TORSION
.041" d T302 STAINLESS
0.370" ID +/- .010"
0.452" OD
2.25 NT BOTH SIDES
90 DEGREES FREE ANGLE
ARMS PER DRAWING

Grand Total: \$575.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Plex 9/21/18 7:36 AM dart.lavoie.chantal

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DENDOFF SPRINGS LTD.
12045 OLD YALE ROAD
SURREY, BC V3V 3X4
Canada

Ph: 604-580-3400

Fax: 604-580-3600

Pack List

Number: 52869

Date: 23-Oct-18

To

DART AEROSPACE LTD
1270 Aberdeen St
Hawkesbury,, ON K6A 1K7
Canada

Ship To

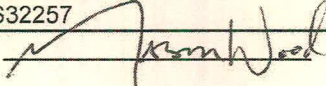
Chantal Lavoie
DART AEROSPACE LTD
1270 Aberdeen St
Hawkesbury,, ON K6A 1K7
Canada

Ph: 613-632-5200

Fax: 613-632-4443

Ph: 613-632-5200

Fax: 613-632-4443

Terms		Ship Via	
Net 30 days		Fed Ex	
Quantity	Description	Rev:	Line:
105 ea	Part: C20-740 C20-740 LINK SPRING Job: 74094		
MATERIAL PO 18075 .041" T302 STAINLESS HEAT# S32257			
Signature 			
DQR-057 Rev. 0 May 2003			

DAC
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250 CHRYSLER DRIVE, UNIT #1, BRAMPTON, ONTARIO L8S 9B6
TEL: (905) 791-6811 / 1-800-387-2441 FAX: (905) 791-6598
SLITTING, OSCILLATING, EDGING AND CUSTOM PROCESSING
INDUSTRY'S CHOICE FOR QUALITY

Customer PO#: 18075

Page: 1 Of 1

Packing List #: 131565
Sch'd to Ship: Jun 29 2018

Date Ordered: 20-Jun-2018

Sales Rep: Jonathan

Customer #: 13485

Description: T302 Soap Coat Stainless Wire Spring .0410

Size: .041" x Continuous Coil

Edge:

Qty Ordered: 200.00

Specification: ASTM A 313-10

Gibbs Product Code: 811-18-0410-01

Size Tolerance: --

Customer Part #:

Material Certification

Qty Shipped: 200.00

Coils: 2

Heat #: S32257

C: .078

Mn: 1.276

P: .0280

S: .0017

Si: .538

Cu: .276

Ni: 8.040

Cr: 18.328

Mo: .185

V: --

Sn: --

Ti: --

Al: --

Be: --

N: .042

Tensile: 291,000 / 291,000

Yield: N.A. / N.A.

Elong.: N.A. / N.A.

Hardness: N.A. / N.A.

Grain: N.A. / N.A.

Cond. Ch900: N.A. / N.A.

Comments:

Melt & Origin - KOREA

ROHS Compliant

Conform to T-302/T-304

DSR Corp

Paul Scott

Quality Department

Q405, Rev. No. 001/07 BR 03/06/07

Based on our Supplier's analysis

The order will be billed at the price prevailing at the time of shipment

Ship To: Dendoff Springs Ltd
12045 Old Yale Road
Surrey

British Columbia, V3V 3X4

Ship Via: Western Canada Exp

F.O.B.: Brampton

Terms: Collect

COPY

Sold To: Dendoff Springs Ltd
12045 Old Yale Road
Surrey, British Columbia
V3V 3X4

Quantity Shipped (lbs): 200.00

Gross Weight (lbs): 0.00

Packaging Description: 131642

Shipper: Gibbs Wire & Steel

Per: _____

Date: _____

Agent: _____

Per: _____

Date: _____

All claims for shortages must be made with 10 days.
Goods may NOT be returned without a
Gibbs authorization number.

DA
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9-89

Chantal Lavoie

Reply all |

Yesterday, 2:26 PM

Natasha Belanger; Eric Downing; Patrick Duval; Eric Berr

Inbox

DART PS 52988.pdf
400 KB

DART PS 52869.pdf
403 KB

Show all 2 attachments (803 KB) Download all Save all to OneDrive - Eagle Copters Ltd

Hi Natasha,

See attached for the revised packing for Dendoff, no c of c required as long as the heat # from mat'l cert is marked on the packing slip.

Thanks

Chantal

